

# Hach Sigma 980 Permanent Open Channel Flow Meter

FLOW



*Hach Sigma 980 Permanent Open Channel Flow Meter is a permanent, A/C powered, wall-mounted meter with three different level/flow sensing technologies and easy-to-read graphic display.*

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## Features and Benefits

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### Three Different Level/Flow Sensing Technologies

The Hach Sigma 980 Permanent Open Channel Flow Meter has been designed to use three different sensing technologies to make it appropriate for most flow situations. Technologies include non-contacting ultrasonic, submerged pressure, and Doppler velocity.

### Advanced Monitoring and Control

Use the Sigma 980 flow meter to also monitor rainfall and several water quality parameters including level, pH, temperature, and more. Process measurement and control is bundled in one simple unit with available input/output controls—seven standard analog inputs and four user-assigned relays for set points and alarms. Consolidate 4-20 outputs from other monitoring equipment into a standard format. Use it to pace samplers or other equipment in proportion to flow.

### Large, Easy-to-Use Interface

The unique backlit display provides easy review of graphs of any logged channel for any time period up to one day or review of minimum, maximum, and total flow values of any logged channel in hourly, daily, or other intervals. The Sigma

980 flow meter also features a sealed-membrane switch keypad and audio signal confirmation of keystrokes. Generate charts, graphs, and reports with Hach's software package.

### Data Logging and Built-in Flow Equations

The Sigma 980 flow meter provides a minimum of 396 days of three channels of user-selected readings at 15-minute intervals. Up to 300 events can be recorded. Flow equations are built in—simply select the primary device or use the Manning Equation. For custom applications, enter up to 99 head-versus-flow data points.

### Applications

Hach Sigma 980 Permanent Open Channel Flow Meter

- *Surcharge flows*
- *Reversed flow conditions*
- *Weirs and flumes*
- *Small to large channels*

C

DW = drinking water WW = wastewater municipal PW = pure water / power  
IW = industrial water E = environmental C = collections FB = food and beverage



Be Right™

## Specifications\*

### Flow Meter Specifications

#### Units of Measurement

Flow: gps, gpm, gph, lps, lpm, lph, mgd, afd, cfs, cfm, cfh, cfd, m<sup>3</sup>s, m<sup>3</sup>m, m<sup>3</sup>h, m<sup>3</sup>d  
 Totalized Flow: L, m<sup>3</sup>, ft.<sup>3</sup>, gal., acre-ft.

#### Primary Devices

Flumes: Parshall, Palmer Bowlus, Leopold-Lagco, H, HL, HS, trapezoidal  
 Weirs: Compound V-notch (15 to 120°) contracted/non-contracted rectangular, Thel-Mar, compound Cipolletti  
 Manning Equation: Round, U and rectangular trapezoidal channels  
 Head vs. Flow: Two independent user-entered, look-up tables (up to 100 points)  
 Level Only: in., ft., cm, m  
 Area Velocity: Level-area table, circular pipe, U-shaped channel, trapezoidal channel, rectangular channel  
 Power Equation:  $Q = K_1 H; n^1 \pm K_2 H n^2$

#### Operating Temperature

-20 to 50°C (-4 to 122°F)

#### Storage Temperature

-20 to 70°C (-4 to 158°F)

#### Humidity

0 to 90%, non-condensing

#### Time-Based Accuracy

±6 seconds (0.007%) per day

#### Totalizers

8-digit resettable and 8-digit non-resettable software

#### Graphics Display

Backlit LCD  
 Auto-off when not in use  
 ASCII Mode: 8 line x 40 character  
 Graphics Mode: 60 x 240 dot  
 Dimensions: 3.8 x 12.7 cm (1.5 x 5 in.)  
 Displays: level vs. time, flow vs. time  
 Optional Displays: rainfall, pH, ORP, temperature, DO, conductivity vs. time, sampler events, and alarm events

#### Keypad

19 position sealed membrane switch  
 Four "soft keys", functions defined by display

#### Data Storage

Capacity: Up to 456k bytes (396 days of three channels user selected readings at 15 minute intervals plus 300 events)  
 Data Points: 116,000 data points  
 Daily Statistics: Available for up to 32 days  
 Monitoring Intervals: 1, 2, 3, 5, 15, 30 or 60-minute intervals  
 Memory Mode: Wrap-around

#### Sampler Output

15 Vdc, 100 mA at 500 ms duration

#### Enclosure Material

ABS, UV resistant

#### Enclosure Rating

NEMA 4X, IP66 with front cover closed

#### Mounting

Wall, rail/pole

#### Power Source

Requirements: 100 to 230 Vac, 50/60 Hz, single phase, 15 W maximum, 0.25 amp maximum  
 Installation Category: II  
 Connection: Seven 0.5-in. hubs, one 1.0-in hub  
 Relay Contact Ratings: 5 amps, 30 to 230 AC

#### Dimensions

37.1 x 30.2 x 21.0 cm (14.6 x 11.9 x 8.3 in.)

#### Weight

7.6 kg (16.8 lbs.)

### Sensor Specifications

#### ULTRASONIC TRANSDUCER

##### Frequency

75 kHz

##### Beam Angle

±12° (-10 dB)

##### Range

11.5 in. to 10.7 ft. at 20°C, still air, ideal target, 50 ft. cable

##### Accuracy

±0.03 ft. over 2-ft. change in head at 20°C, still air, ideal target, 50-ft. cable

##### Operating Temperature

-20 to 50°C (-4 to 122°F)

#### Material

PVC housing, acoustic window

#### Cable

Low-loss cable, coax RG 62/U  
 Length: 7.6 m (25 ft.) standard; custom to 500 ft. (contact Hach for performance information at custom lengths)

#### Connection

Bare wire lead connection via terminal blocks

#### Mounting

Permanent and adjustable mounting brackets

#### Dimensions

12.7 x 5.7 cm (5.0 x 2.25 in.)

#### Weight

0.7 kg (1.5 lbs.)

*Continued on next page.*

## Specifications *continued*

### VELOCITY SENSOR

#### Method

Doppler principle

#### Range

-1.52 to 6.1 m/s (-5 to 20 fps)

#### Accuracy

±2% of reading

#### Zero Stability

±1.52 cms (± 0.05 fps)

#### Resolution

0.3 cm/s (0.01 ft./s)

#### Response Time

4.8 seconds

#### Profile Time

4.8 seconds

#### Mounting

Dedicated mounting rings (mounting clips recommended for pipe diameters 8-in. or less)  
Mounting plate (for permanent mounting, drills to pipe wall)  
Adjustable mounting band kit

#### Cable

Urethane sensor cable, shielded  
Length: 7.6 m (25 ft.); custom cable lengths up to 100 ft.

#### Connection

Sensor connector to quick-connect hub or bare leads connection via terminal block

#### Dimensions

6.9 x 3.8 x 1.1 cm (2.7 x 1.5 x 0.4 in.)

### IN-PIPE ULTRASONIC SENSOR

#### Frequency

75 kHz

#### Beam Angle

5° (-10 dB)

#### Range

Distance from Liquid Sensor: 0.64 in. to 13.5 ft. at 20°C, still air, ideal target, 50 ft. cable

#### Accuracy

±0.014 ft. for sensor-to-liquid distance between 2.86 in. and 13.5 ft. ±1 ft. change in head from calibration point, 20°C, still air, ideal target, 50 ft. cable

#### Operating Temperature

-20 to 60°C (-4 to 140°F)

#### Material

StatCon A-E ABS plastic

#### Mounting

Dedicated mounting rings  
Permanent mounting bracket (installs directly to pipe wall)  
Adjustable mounting band kit

#### Cable

Low-loss cable, coax cable RG 62/U  
Length: 7.6 m (25 ft.) standard, custom lengths up to 500 ft. (contact Hach for performance information at custom lengths)

#### Connection

Bare lead connection via terminal blocks

#### Dimensions

4.4 x 31.4 cm (1.75 x 12.4 in.)

### SUBMERGED AREA VELOCITY SENSOR

#### Method

Doppler principle/pressure transducer

### VELOCITY

#### Range

-1.52 to 6.1 m/s (-5 to 20 ft./s)

#### Accuracy

±2% of reading

#### Resolution

0.0028 m/s (0.01 ft./s)

#### Zero Stability

<0.015 m/s (<0.05 ft./s)

#### Response Time

4.8 seconds

#### Profile Time

4.8 seconds

#### Operating Temperature

-18 to 60°C (0 to 140°F)

### DEPTH

#### Accuracy

±2% of reading at 10 in. depth

#### Allowable Level

Maximum 3X over pressure

#### Operating Temperature

0 to 71°C (32 to 160°F)

#### Compensated Temperature

0 to 30°C (32 to 86°F)

#### Temperature Error

0.005 to 3.5 m ±0.0022 m/°C (0.018 to 11.5 ft. ±0.004 ft./°F)  
0.005 to 10.5 m ±0.006 m/°C (0.018 to 34.6 ft. ±0.012 ft./°F)  
(maximum error within compensated temperature range per degree of change)

#### Draw Down Correction

0 to 3.05 m/s (0 to 10 ft./s) = 0.085% of reading

#### Air Intake

Atmospheric pressure reference, desiccant protected

*Continued on next page.*

## Specifications *continued*

### GENERAL

#### Material

Polyurethane body  
316 series stainless steel diaphragm

#### Mounting

Dedicated mounting rings (mounting clips recommended for pipe diameters 8" or less)  
Mounting plate (for permanent mounting, screws to pipe wall)  
Adjustable mounting band kit

#### Cable

Urethane sensor cable with air vent, shielded  
*Length:* 7.6 m (25 ft.) standard, custom cable lengths up to 100 ft.

#### Connection

Sensor connector to quick-connect hub, bare lead connection via terminal block, or bare lead connection to junction box with bare lead junction box via terminal block

#### Dimensions

12.7 x 3.8 x 2.0 cm (5.0 x 1.5 x 0.8 in.)

## Factory Installed Options

### NTEGRAL pH METER

#### Control/Logging

Field selectable to log pH-temperature independent of flow or in conjunction with flow; also controls sample collection in response to value exceeding low/high set points

#### pH Sensor

Temperature compensated; impact resistant ABS plastic body; combination electrode with porous Teflon® junction

#### Range

2 to 12 pH

#### Operating Temperature

-18 to 80°C (0 to 176°F)

#### Dimensions

1.9 x 15.2 cm (0.75 x 6 in.) with 1.9-cm (0.75-in.) MPT cable end

### RAIN GAUGE INPUT

For use with Hach Tipping Bucket Rain Gauge. Flow Meter records rainfall data. Flow measurement can be initiated based upon field selectable rate of rain. Each tip = 0.25 mm (0.01 in.) rain  
*Shielded cable:* 100 ft. maximum

### 4 TO 20 MA OUTPUTS

Two isolated output signals available; user assignable  
*Resistive Load:* 600 ohms maximum  
*Output Voltage:* 24 Vdc; no load

### ALARM RELAYS

Four integral alarm relays; form C (common, normally open, normally closed), 5 amp; connection to instrument through terminal blocks  
*Relay Contact Ratings:* 5 amps, 30 to 230 Vac

### COMMUNICATIONS

*RS-232:* up to 19,200 baud  
*Modem:* 14400 bps, V.32 bis, V.42, MNP2-4 error correction; V.42 bis MNP5 data compression. MNP 10-EC Cellular Protocol Pager  
SCADA-MODBUS communication protocol (standard) via RS-232 or optional modem

### ANALOG INPUT DATA-LOGGING CHANNELS

Up to seven additional data-logging channels record data from external source(s).  
-4.5 to +4.5 Vdc input with 1 meg-ohm input impedance on each channel and three channels with 4-20 mA input.

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*\*Specifications subject to change without notice.*

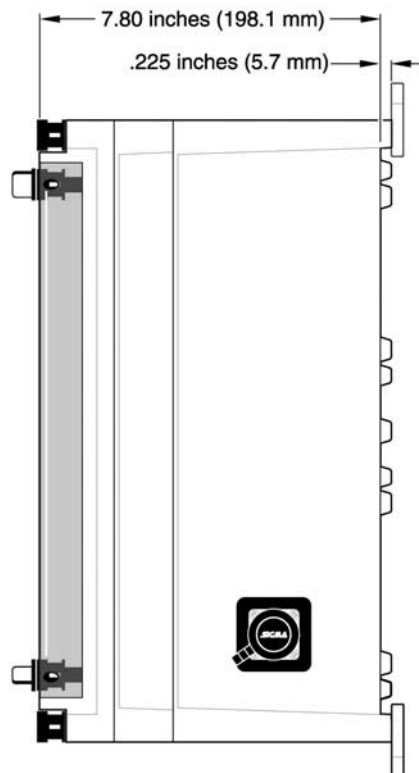
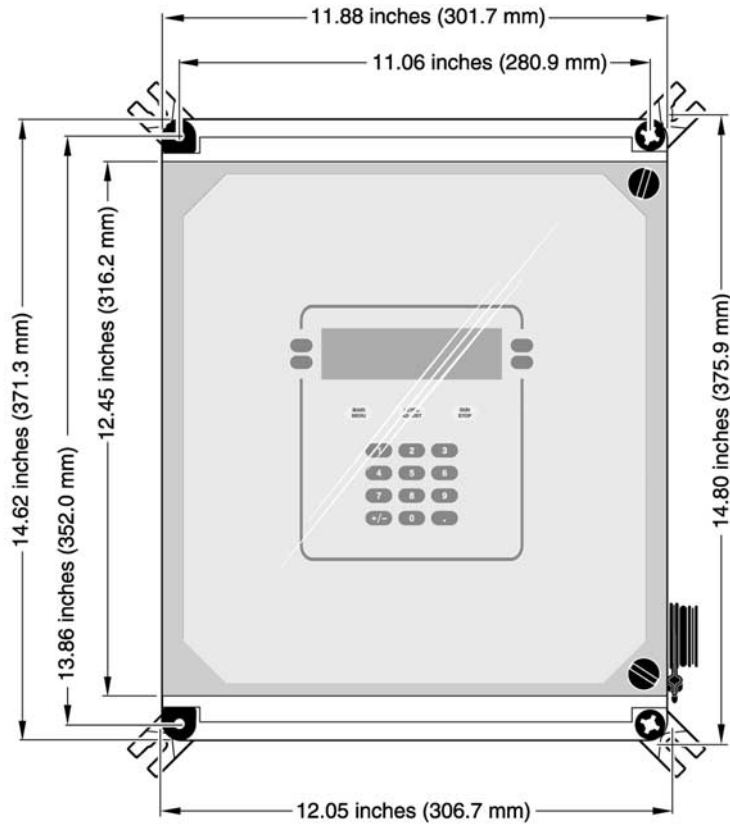
## Engineering Specifications

### Flow Meter

1. The flow meter shall operate on 100 to 230 Vac power.
  2. All electrical components shall be housed in an UV resistant ABS enclosure rated NEMA 4X, IP 66 with front cover closed.
  3. The meter shall have an 8 line x 40-character backlit liquid crystal graphics display. In addition to indicating all programming steps and current status such as level, velocity and flow rate, the display shall show all logged data in field selectable tabular and graphics (x-y plot) format.
  4. The display shall be capable of displaying instantaneous values for easy viewing of flow and level.
  5. All program entries shall be entered via a sealed front panel keypad, and indicated on the front panel display.
  6. A personal computer or any other external means shall not be required to program the flow meter.
  7. In graphics mode, the display shall have a resolution of 64 x 240 pixels and shall be capable of displaying (depending on the options selected): level vs. time, flow vs. time, rainfall vs. time, sampler event markers, alarm markers and alarm condition indication, pH, and temperature.
  8. Flow meter programming/measurements:
    - a. The flow meters shall be field programmable for primary devices including:
      - i. Weirs: V-notch weirs (any angle from 22.5 to 120 degrees, compound V-notch/rectangular weirs, contracted and non-contracted rectangular weirs, trapezoidal weirs, and Thel-Mar weirs.
      - ii. Flumes: Parshall (1 to 144 inch), Palmer Bowlus (4 to 72 inch), trapezoidal (60 degree small, large, and extra large, 45 degree 2 and 12 inch), H. HL, and HS type flumes, and Leopold-Lagco (4 to 72 inch).
      - iii. Nozzle: California pipe method; Manning equation for round, U-channel, rectangular, and trapezoidal cross sections; power curve equation.
    - iv. Head vs. flow tables: Two tables of up to 99 (head, flow) points per table (tables may be stored in flow meter's memory and retrieved as required).
  - b. Field selectable units of measurement shall include:
    - i. Level: Inches, feet, centimeters, and meters.
    - ii. Flow rate: GPS, GPM, GPH, MGD, AFD, LPS, LPM, LPH, CFS, CFM, CFH, CFD, CMS, CMM, CMH, CMD.
    - iii. Total flow: Gallons, cubic feet, acre-feet, liters, and cubic meters.
9. Flow totalizing:
  - a. The flow meter shall have two software totalizers, one resettable and the other resettable.
  - b. (Optional) The meter shall include a 6-digit non-resettable electro-mechanical totalizer, protected to meet NEMA 4X, 6 standards.
10. Sampler pacing:
  - a. The flow meter shall have a 12 Vdc pulse output for pacing an automatic liquid sampler in proportion to flow, with field selectable flow volume between pulses.
  - b. The meter shall be capable of initiating a sampler on level, flow rate, and flow rate of change.
11. Integral metering devices (optional):
  - a. The meter shall be equipped with an integral pH-temperature/ORP meter. The pH meter shall have a range of 0 to 14 pH with a  $\pm 1\%$  resolution over an operating range of 0 to 176 degrees F.
  - b. The meter shall be equipped with a rain gauge input. The sampler shall accept contact closure inputs from an external rain gauge.
  - c. The meter shall be equipped with seven external analog inputs. The first four channels shall be capable of logging a 4-20 mA current input, and the remaining three channels shall be set up to log -4.5 to +4.5 Vdc voltage input.
12. The flow meter and sensor shall be the Sigma Model 980 Permanent Open Channel Flow Meter manufactured by Hach Company.

## Dimensions

Placement of Hach Sigma 980 Permanent Open Channel Flow Meters depends on the suitability of the monitoring site. Select sites that have normalized flow and minimal turbulence. Turbulence can make it difficult to detect an average velocity in the flow stream. Obstructions, vertical drops, pipe bends, and elbows can create turbulence and affect the accuracy of measurements. Mounting options for Sigma 980 flow meters include wall mounting, suspension harness installation, or manhole rung hanger.



## Ordering Information

### Flow Meter Only

**97004-00** Sigma 980 Permanent Flow Meter; includes two 4-20 mA outputs, four internal 5 amp form C relays, seven analog inputs, RS232 data port, sampler output, and wall mounting hardware

### Flow Meter Bundles

**97000-00** Sigma 980 Permanent Ultrasonic Flow Meter; includes Open Channel Bundle with ultrasonic sensor flow meter, 75 kHz ultrasonic sensor, and 25 ft. cable

**97002-00** Sigma 980 Permanent Ultrasonic Flow Meter; includes Open Channel Bundle with submerged AV sensor flow meter, Area Velocity Upgrade, submerged AV sensor, 30 ft. cable, and quick-connect hub for AV sensor

### Sensors

**97011-00** Downlooking 75 kHz Ultrasonic Sensor

**97077-00** In-pipe 75 kHz Ultrasonic Sensor

**97078-00** Velocity Sensor with connector

**97020-00** Area Velocity Flow Meter Option (required for AV sensor)

#### *Non-oil Filled Standard Submerged Depth/Velocity (AV) Sensors (0 to 10 ft. range)*

**77065-030** Sigma Submerged AV Sensor; includes 30 ft. cable with connector

**77065-050** Sigma Submerged AV Sensor; includes 50 ft. cable with connector

**77065-075** Sigma Submerged AV Sensor; includes 75 ft. cable with connector

**77065-100** Sigma Submerged AV Sensor; includes 100 ft. cable with connector

#### *Oil Filled Standard Submerged Depth/Velocity (AV) Sensors (0 to 10 ft. range)*

**77064-030** Sigma Submerged AV Sensor; includes 30 ft. cable with connector

**77064-050** Sigma Submerged AV Sensor; includes 50 ft. cable with connector

**77064-075** Sigma Submerged AV Sensor; includes 75 ft. cable with connector

**77064-100** Sigma Submerged AV Sensor; includes 100 ft. cable with connector

#### *Water Quality and Rain Gauge*

**97083-00** pH Pre-Amp Interface

**97081-00** pH-Temperature probe with 25 ft. cable

**97084-00** Rain Gauge

### Mounting Hardware

#### *Spring Rings*

**1361** Spring Ring for 6-in. diameter pipe

**1362** Spring Ring for 8-in. diameter pipe

**1363** Spring Ring for 10-in. diameter pipe

**1364** Spring Ring for 12-in. diameter pipe

#### *Miscellaneous*

**3263** Sensor Mounting Clip for 88000, wafer velocity, and bubbler level velocity sensors

**3868** Portable Bracket for in-pipe ultrasonic sensor mounting clip

**3875** Permanent In-Pipe Ultrasonic Sensor Mounting Bracket

**3305** Velocity Sensor Mounting Plate

**9574** Insertion Tool for non-confined space entry

**2974** Permanent Wall Mount Bracket for down-looking ultrasonic sensor

**2904** Floor or Wall Adjustable Mounting Bracket for down-looking ultrasonic sensor

**9538** Tripod Mounting Bracket for down-looking ultrasonic sensor

**2883** Cable Straightener for down-looking ultrasonic sensor

**3183** Cable Grip for down-looking ultrasonic sensor

### Cables and Interfaces

**1727** Sampler or Flow Meter to PC Cable

**3358** RS232 Extension Cable

### Accessories

**77247-00** Silicon Oil; dual 50-ml pack (refills 100 sensors)

**77248-00** Silicon Oil Refill Kit; includes dispensing tool and oil packs

**77256-00** Oil-Filled Sub-AV Sensor Kit

**77300-00** Retrofit Kit (converts non oil-filled to oil-filled); includes kit Silicon Oil Refill Kit

## Complete CSO and stormwater monitoring solutions from Hach...

### Sigma 900 Series Portable Samplers



(see Lit. #3405)

Hach Sigma 900 Portable Samplers are made with a molded ABS exterior and a tightly sealed controller that withstands humidity and hostile, corrosive environments. Even with a three-gallon polyethylene bottle installed, it weighs only 28 lbs.

### Rain Gauge with Rain Logger

(see Lit. #3423)



Built to National Weather Service standards, the Rain Gauge accurately measures rainfall in 0.01-inch increments. The Rain Logger can be used for stand-alone, long-term rainfall recording or for portable use in storm water runoff monitoring.

*At Hach, it's about learning from our customers and providing the right answers. It's more than ensuring the quality of water—it's about ensuring the quality of life. When it comes to the things that touch our lives...*

**Keep it pure.**

**Make it simple.**

**Be right.**

*For current price information, technical support, and ordering assistance, contact the Hach office or distributor serving your area.*

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